

Work Order ID 125815 - 2.

January-06-15 3:14:23 PM

125815

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Item ID: D3462-3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Lug

Start Date: 10/21/14 Start Qty: 4.00 *1.0* *4*

Cust Item ID:

Required Date: 10/21/14 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3462

Rev C

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3462

Dwg Rev: *C*

Prog Rev: *C*

2- Chamfer as per dwg

3- Deburr if necessary

DAS
23
9-89

14/11/14

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

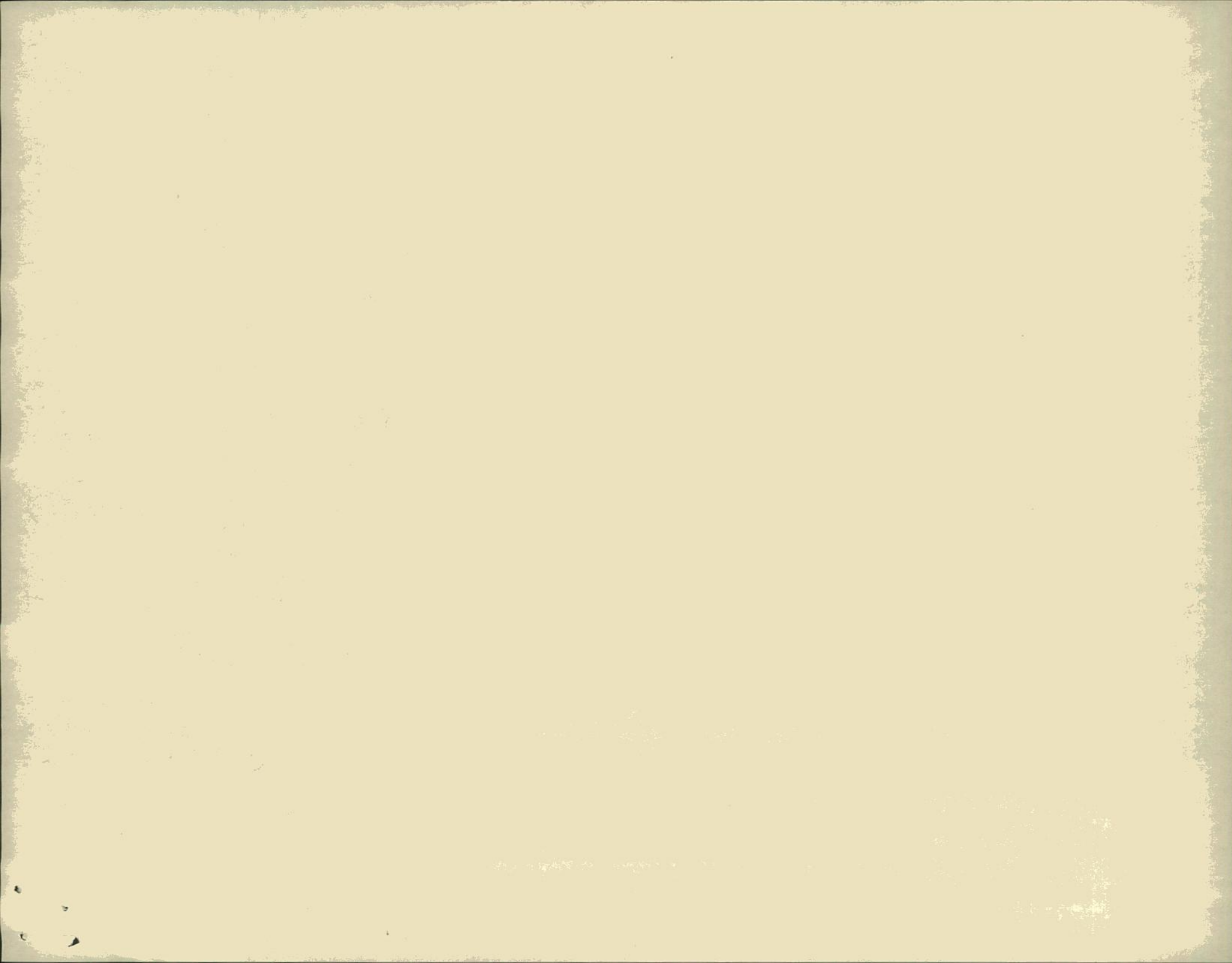
Memo

0.00

Quality Control

DAS
23
9-89

14/11/14



Work Order ID 125815

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Item ID: D3462-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lug
 Start Date: 10/21/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 10/21/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>W/A 002</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	*****STOCK IN LARGE FAB*****								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature and date 15-1-7

Picklist Print

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Page 1

Work Order ID: 125815

125815

Parent Item: D3462-3

D3462-3

Parent Item Name: Lug

Start Date: 10/21/14

Required Date: 10/21/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV. A 05.11.18 NEW ISSUE EC
IPP Rev:B Now on Waterjet 06-06-16 JLM
csr rev B 08.07.15 ecn 1049 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304B0.375X03.000

Purchased

No

100

f

0.0000

0.266

2

M304B0 375X03 000

**

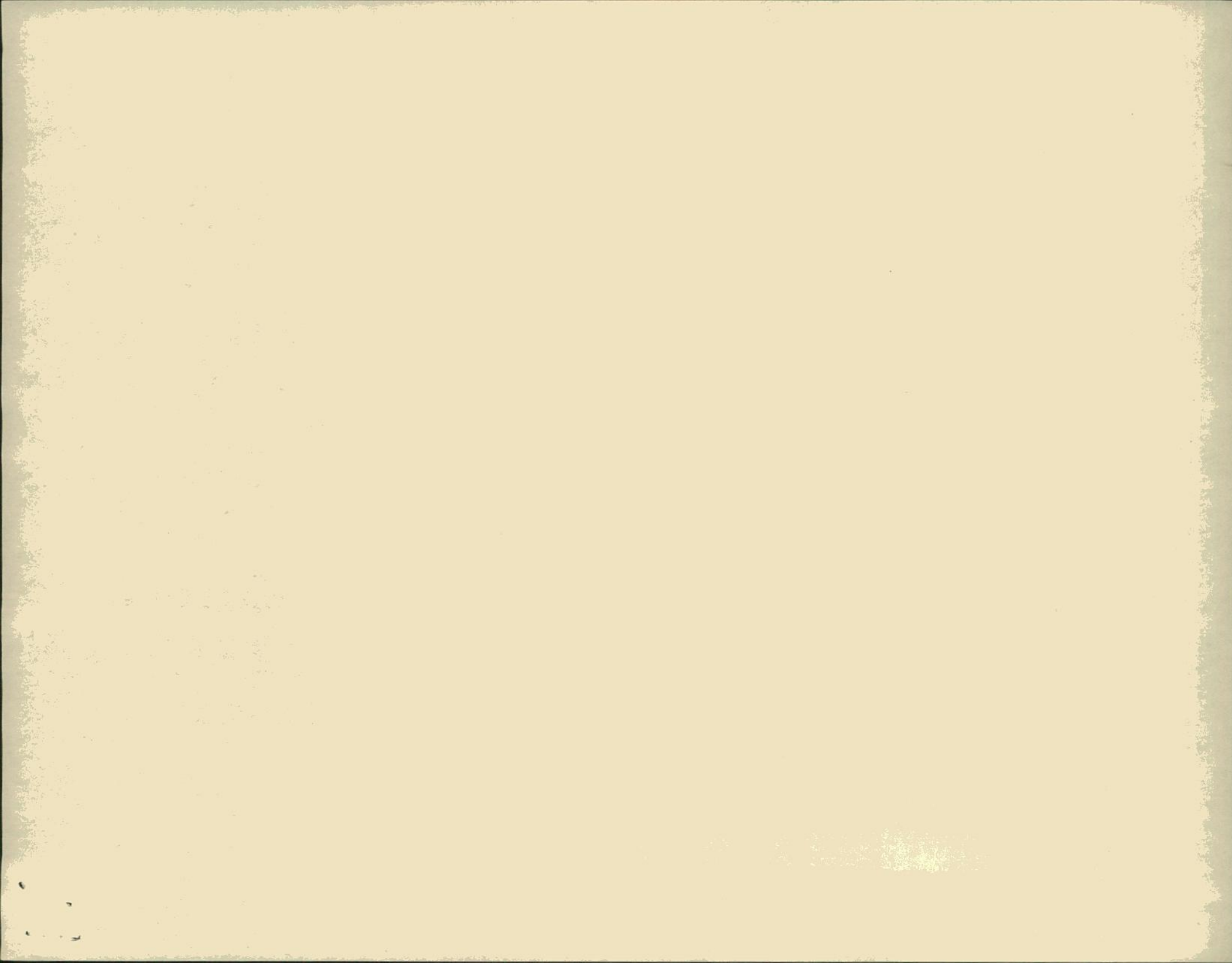
DAS
23
9-89

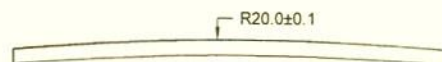
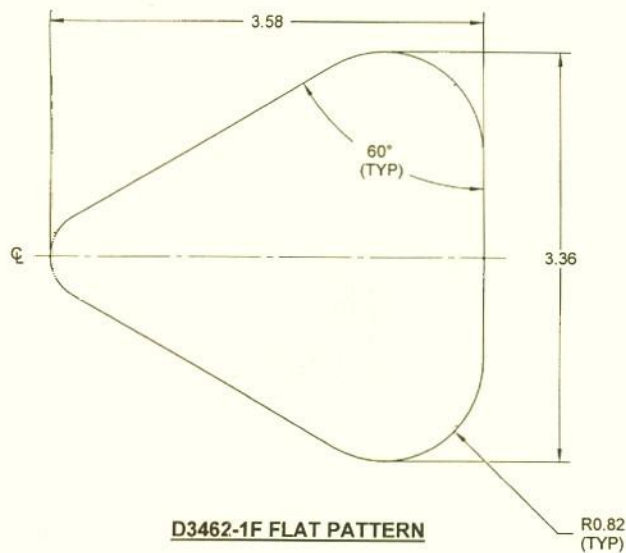
14/11/14

M304 SS bar .375 x 3.00

→ 125815

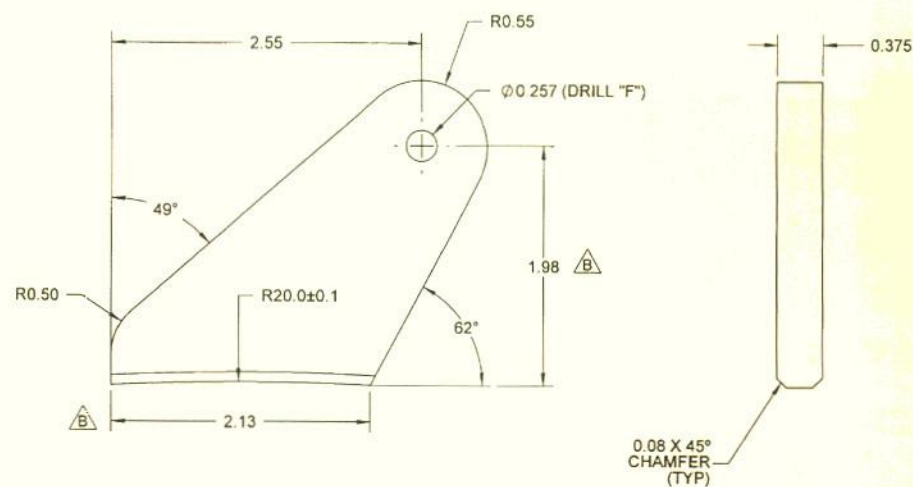
.266^f





- NOTES:**
- 1) MATERIAL: AISI 304 SS SHEET, 0.125 THICK
PER MIL-S-5019 (ANNEALED), 2B FINISH
(REF. DART SPEC. M304S11GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.28 lbs

*info
125845*



- NOTES:**
- 1) MATERIAL: AISI 304 SS BAR
(REF. DART SPEC M304B0.375X03.000)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.47 lbs

RELEASED
18 OCT 1990

DESIGN	7F	DART AEROSPACE LTD	
DRAWN	125845	HAWKESBURY, ONTARIO, CANADA	
CHECKED	125845	DRAWING NO.	REV. C
MFG. APPR.	125845	D3462	SHEET 2 OF 2
APPROVED	125845	TITLE	SCALE
DE APPR.	125845	BRACKET ASSEMBLY	1:1
DATE	07.10.24	COPYRIGHT © 2005 BY DART AEROSPACE LTD	
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